



H-S PRECISION®

1301 Turbine Drive • Rapid City, SD 57703 • 605-341-3006 • Fax: 605-342-8964 • www.hsprecision.com

Department:	Machine Shop		
Positions Include:	Machine Operator, Machine Programmer, Conventional Machinist, CNC Machinist		
Department/Group:	Machining	Will train Applicant(s)?	Yes
Shift:	1 st – 6:30 am – 3 pm 2 nd – 3 – 11:30 pm	Starting Wage:	Dependent on Experience

Job Description

Role and Responsibilities

Operate and program machines and machine parts according to quality and production specifications. Perform other duties as required by team leader, including, but not limited to, deburring, material preparation, and inspection.

- Set up and operate conventional lathes and/or milling machines, as well as CNC lathes and/or mills to meet production requirements.
- Read and understand job travelers and prints to ensure that parts are machined correctly.
- Identify and measure material to ensure correct material is used for each job.
- Use micrometers, calipers and other tools to ensure correct machining of all parts.
- Operate machines for drilling, cutting and machining processes.
- Repetitious or production runs and/or parts changing as necessary.
- Use safety equipment as required.
- Perform daily maintenance of work area and department to ensure cleanliness.
- Perform other duties as requested by supervisor or Management.

Preferred Skills

- Education or experience with CNC mills or lathes (Fadal, Mazak, Okuma controls).
- Education or experience in general machining, conventional mills and lathes.
- Gibbs Cam experience
- Tool and fixture making experience
- EDM experience
- Good organizational skills, legible writing.
- Responsible for providing necessary tooling (micrometers, calipers and other as required).
- Attention to detail with ability to follow established procedures and instructions.
- Ability to work with other team members, team leaders and management.
- 50+ pound lifting requirement. Minimum 8 hours per day standing.

Candidates who receive an offer of employment must pass a pre-employment drug test. Additionally, H-S Precision holds a Federal Firearms License and is prohibited from hiring anyone convicted of a felony.

ENGINEERED FOR ACCURACY®