



H-S PRECISION®

1301 Turbine Drive • Rapid City, SD 57703 • 605-341-3006 • Fax: 605-342-8964 • www.hsprecision.com

Department:	Machining		
Positions Include:	Machine Operator, Conventional Machinist, CNC Machinist		
Department/Group:	Machining	Will train Applicant(s)?	No
Shift:	1 st – 6:30 am – 3 pm 2 nd – 3 – 11:30 pm	Starting Wage:	\$15-25/hour DOE

Job Description

Role and Responsibilities

Operate machines and machine parts according to quality and production specifications. Perform other duties as required by team leader, including, but not limited to, deburring, material preparation, and inspection.

- Set up and operate convention lathes and/or milling machines, as well as CNC lathes and/or mills to meet production requirements.
- Read and understand job travelers and prints to ensure that parts are machined correctly.
- Identify and measure material to ensure correct material is used for each job.
- Use micrometers, calipers and other tools to ensure correct machining of all parts.
- Operate machines for drilling, cutting and machining processes.
- Repetitious or production runs and/or parts changing as necessary.
- Use safety equipment as required.
- Perform daily maintenance of work area and department to ensure cleanliness.
- Perform other duties as requested by supervisor or Management.

Qualifications and Requirements

- 50+ pound lifting requirement. Minimum 8 hours per day standing.
- 2+ years of education and/or experience with CNC mills or lathes (Fadal, Mazak controls).
- 2+ years of education and/or experience in general machining, conventional mills and lathes.
- Responsible for providing necessary tooling (micrometers, calipers and other as required).
- Attention to detail with ability to follow established procedures and instructions.
- Self-starter, ability to work independently.

Preferred Skills

- Good organizational skills, legible writing.
- Ability to work with other team members, team leaders and management.

Candidates who receive an offer of employment must pass a pre-employment drug test. Additionally, H-S Precision holds a Federal Firearms License and is prohibited from hiring anyone convicted of a felony.

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