



INSTRUCTIONS FOR THE SAVAGE PRO-SERIES® STOCKS

H-S Precision's Pro-Series® composite stocks represent a new era in the production of high tech synthetic rifle stocks. Pro-Series® stocks are designed to last a lifetime with little or no maintenance.

DIRECTIONS FOR INSTALLATION

1. Before beginning the installation of your new Pro-Series® stock, check to make sure your gun is not loaded. After you have done this, remove the bolt assembly.
2. Remove the guard screws that held the barreled action in the original stock. It is not necessary to save the rear guard screw. The remaining screws may or may not be reused depending on your stock model.
3. Using the socket head screws provided (for Savage only), install the barreled action into the Pro-Series® stock. The action screws provided with your stock are generally longer than the original screws and may need to be trimmed to the correct length. Torque all the screws, except the rear guard screw, to 65 in/lbs. Tighten the rear guard screw hand tight or 30-35 in/lbs. Savage actions will bolt into the Pro-Series® stocks with no alterations necessary. Custom barrel rifles may require some barrel inletting.
4. After the installation of the barreled action is complete, check to see that the safety moves freely and then reinstall the bolt. Check to see if the bolt handle rubs on the stock. Also check the bolt release mechanism to make sure it works freely. If these three features function correctly, your rifle is ready for the range.

NOTE:

Epoxy bedding is not required as the bedding block is designed so that all stocks are interchangeable, action to action. This was proven in testing for the Army's M-24 Sniper Weapon System.



H-S PRECISION®

LIMITED WARRANTY

H-S Precision is a complete gun manufacturer producing high-quality firearms and related products providing services for the shooting sports industry since 1978. From the complete action (including the floor metal and trigger), the barrel and stocks – we are proud to produce innovative products using world-class techniques, proprietary technology and state-of-the-art equipment. We set our quality, accuracy, and service standards higher than our competition to ensure our customers receive the highest quality products available anywhere.

Because of the confidence we have in our products and production processes, H-S Precision does not provide a written warranty. However, we stand behind our reputation for customer satisfaction. We will consider requests for service or repair of H-S Precision firearms without charge on a case-by-case basis. A determination will be made taking into consideration such things as the age and condition of the firearm, and the circumstances surrounding its malfunction or other problem.

H-S Precision will not be responsible for damage resulting from ordinary wear and tear, alterations by unauthorized persons, accidents, misuse, use of incorrect or other than factory loaded ammunition, or failure to provide reasonable and normal maintenance.

Should any H-S Precision product require service or repair under this policy, please contact our offices to receive a Return Authorization Number.

Shipment must be delivered prepaid to H-S Precision (1301 Turbine Drive, Rapid City, SD 57703). The product must be accompanied by a proof of purchase and a letter explaining the problem. It should also be insured by the owner at the time of shipment, as H-S Precision is not responsible for damage or shipments lost in transit. H-S Precision will pay all charges to return the product to the owner if it is accepted for service or repair without charge under the provisions of this service policy.

H-S Precision reserves the right to repair or replace any product at our sole discretion.

H-S PRECISION IS NOT LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, OR CONTINGENT DAMAGES. ALL SHIPMENTS MUST DISPLAY THE RETURN AUTHORIZATION ON THE OUTSIDE OF THE SHIPPING CONTAINER.

REFUND POLICY

Refunds will be given only if the stock is returned in its original condition within 30 days of shipment. Alterations made to the stock will void any right to a refund. No refunds will be made for special order stocks. Refunds are limited to price paid for the stock and do not include shipment charges. Stocks must be returned to H-S Precision (prepaid) for inspection before any refund can be given.